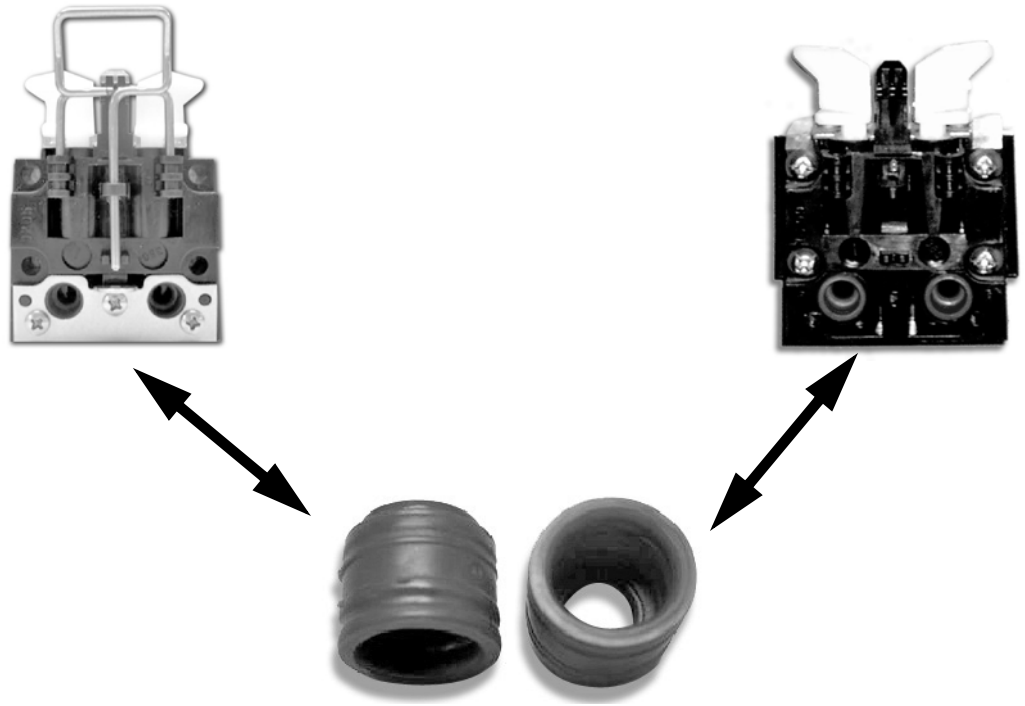
Flomatic® **Parts & Service Communicator**

Subject: Quad Seal Replacement

Scope:
As a good practice, when disturbing any seal, o-ring, or washer it is always best to change them. Similarly, when replacing any Flomatic valve we recommend replacing the quad seals in the back block. The quad seal part number is 528 and each valve change out requires two of these seals.



To replace the seals, with the valve removed:

1. Remove the three screws from the front plate. The quad seals will be visible (upper right photo).
2. With a small screwdriver, carefully remove the old seal by pulling it out of its cavity.
3. Lubricate the replacement seals with clean water.
4. Carefully push the replacement seals into the cavity.
5. Replace the front plate and three screws.

Further Action:
If you have any questions, please contact Manitowoc Beverage Systems Service Department at 800-367-4233.